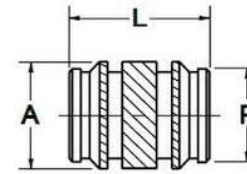


## Unheaded Brass Tech - Fix Inserts



| Unheaded Brass Tech - Fix Inserts |     |       |     |      |     |     |      |      |      |
|-----------------------------------|-----|-------|-----|------|-----|-----|------|------|------|
| Internal Thread                   | M2* | M2.5* | M3  | M3.5 | M4  | M5  | M6   | M8*  | M10* |
| A                                 | 3.5 | 4.4   | 4.4 | 5.2  | 6.1 | 6.8 | 8.5  | 10   | 12.3 |
| P                                 | 3.1 | 3.9   | 3.9 | 4.7  | 5.5 | 6.3 | 7.9  | 9.5  | 11.8 |
| Length - L                        | 4.0 | 5.7   | 5.7 | 7.1  | 8.1 | 9.5 | 12.7 | 12.7 | 12.7 |
| Min. Wall Thk.                    | 1.3 | 1.6   | 1.6 | 1.8  | 2.1 | 2.6 | 3.3  | 4.5  | 6.0  |
| Recommended                       | 3.2 | 4.0   | 4.0 | 4.8  | 5.6 | 6.4 | 8.0  | 9.6  | 11.9 |
| Hole                              | To  | To    | To  | To   | To  | To  | To   | To   | To   |
| Size                              | 3.3 | 4.1   | 4.1 | 4.9  | 5.7 | 6.5 | 8.1  | 9.7  | 12   |

\*Non Preferred Availability On Request  
Minimum Quantities May Apply \*

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY